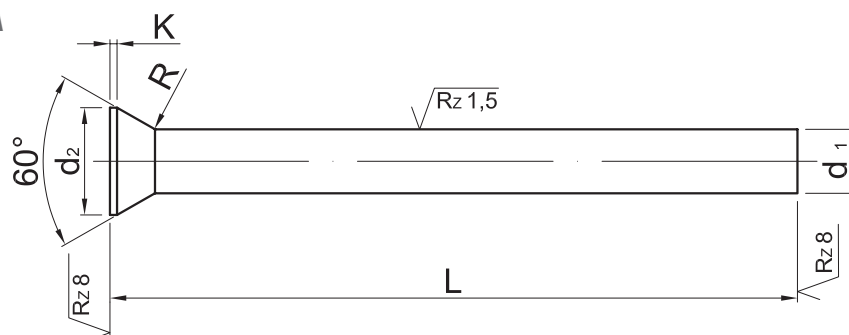


CORTE Y ESTAMPADO



PUNZON CABEZA CONICA
FORMA D / ACERO HSS
LARGOS / DIN 9861
(CODIGO PH)



► CARACTERÍSTICAS

Código Solicitud:

PH (d1xL)

Acero: Acero rápido

Largo: Largo Standard:

130 - 160 - 200 mm

Dureza

Cuerpo: 62/64 HRC

Cabeza: 52 ± 3 HRC

Ejecución:

Rectificado - Lapeado

Cabeza recalcada en caliente

Revestimiento TIN a pedido

d1 h6	d2	K +0.2	L +0.5		
			130	160	200
2.0	3.0	0.5	●	●	
2.1/2.2	3.2	0.5	●	●	
2.3/2.5	3.5		●	●	
2.6/2.9	4.0		●	●	
3.0/3.4	4.5	0.5	●	●	●
3.5/3.9	5.0		●	●	●
4.0/4.4	5.5		●	●	●
4.5/4.9	6.0		●	●	●
5.0/5.4	6.5	0.5	●	●	●
5.5/5.9	7.0		●	●	●
6.0/6.4	8.0		●	●	●
6.5/7.4	9.0		●	●	●
7.5/8.4	10.0	1.0	●	●	●
8.5/9.4	11.0		●	●	●
9.5/10.0	12.0		●	●	●
10.5/11.0	13.0	1.0	●	●	●
11.5/12.0	14.0		●	●	●
12.5/13.0	15.0		●	●	●
13.5/14.0	16.0		●	●	●
14.5/15	17.0	1.5	●	●	●
15.5/16	18.0		●	●	●
16.5/17	19.0		●	●	●
17.5/18	20.0	1.5	●	●	●
18.5/19	21.0		●	●	●
19.5/20	22.0		●	●	●

