



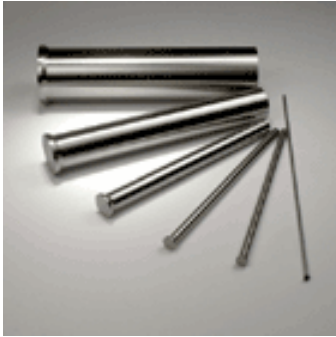
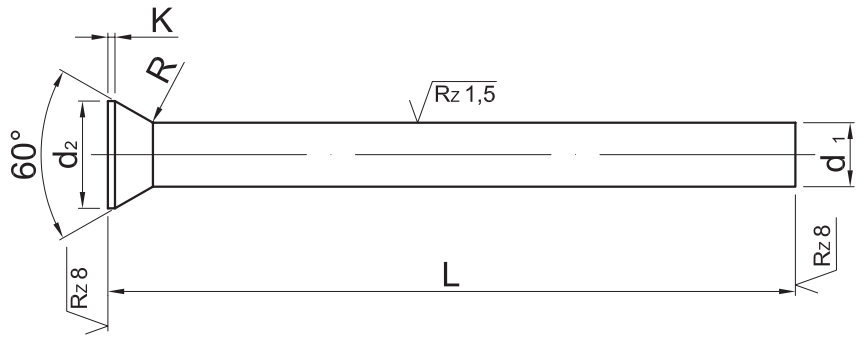
CORTE Y ESTAMPADO

PUNZON CABEZA CONICA

FORMA D / DIN 9861

ACERO HWS (CODIGO PK)

Y HSS (CODIGO PH)



► CARACTERÍSTICAS

Código Solicitud:

PK (d1xL) / PH (d1xL)

Acero: HWS: Acero especial

12% Cromo / HSS: Acero rápido

Largo: Largo Standard:

71 - 80 - 100 mm.

Dureza

Cuerpo: HWS 60/62 HRC

Cabeza: HWS 45 ± 5 HRC

Cuerpo: HSS 62/64 HRC

Cabeza: HSS 52 ± 3 HRC

Ejecución:

Rectificado - Lapeado

Cabeza recalcada en caliente

Revestimiento TIN a pedido



d1h6	d2	K+0.2	L+0.5		
			71	80	100
0.5	0.9	0.2	●	●	●
0.6	1.1		●	●	●
0.7	1.3		●	●	●
0.8	1.4	0.4	●	●	●
0.9	1.6		●	●	●
1.0/1.1	1.8		●	●	●
1.2/1.3	2.0	0.5	●	●	●
1.4/1.5	2.2		●	●	●
1.6/1.7	2.5		●	●	●
1.8/1.9	2.8	0.5	●	●	●
2.0	3.0		●	●	●
2.1/2.2	3.2		●	●	●
2.3/2.5	3.5	0.5	●	●	●
2.6/2.9	4.0		●	●	●
3.0/3.4	4.5		●	●	●
3.5/3.9	5.0	0.5	●	●	●
4.0/4.4	5.5		●	●	●
4.5/4.9	6.0		●	●	●
5.0/5.4	6.5	0.5	●	●	●
5.5/5.9	7.0		●	●	●
6.0/6.4	8.0		●	●	●
6.5/7.4	9.0	1.0	●	●	●
7.5/8.4	10.0		●	●	●
8.5/9.4	11.0		●	●	●
9.5/10.4	12.0	1.0	●	●	●
10.5/11.4	13.0		●	●	●
11.5/12.4	14.0		●	●	●
12.5/13.4	15.0	1.5	●	●	●
13.5/14.4	16.0		●	●	●
14.5/15	17.0		●	●	●
15.1/16	18.0	1.5	●	●	●
16.1/17	19.0		●	●	●
17.1/18	20.0		●	●	●
18.1/19	21.0		●	●	●
19.1/20	22.0		●	●	●
20.1/22	24.0		●	●	●